



Safety Data Sheet

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Document Group:	28-0172-8	Version Number:	6.01
Issue Date:	03/07/14	Supersedes Date:	02/19/14

SECTION 1: Identification

1.1. Product identifier

3M™ Blue Cream Hardener 05766

Product Identification Numbers

60-9800-3723-2

1.2. Recommended use and restrictions on use

Recommended use

Automotive

1.3. Supplier's details

MANUFACTURER:	3M
DIVISION:	Automotive Aftermarket
ADDRESS:	3M Center, St. Paul, MN 55144-1000, USA
Telephone:	1-888-3M HELPS (1-888-364-3577)

1.4. Emergency telephone number

1-800-364-3577 or (651) 737-6501 (24 hours)

SECTION 2: Hazard identification

The label elements below were prepared in accordance with OSHA Hazard Communication Standard, 29 CFR 1910.1200. This information may be different from the actual product label information for labels regulated by other agencies.

2.1. Hazard classification

Organic Peroxide: Type E.
Serious Eye Damage/Irritation: Category 2A.
Skin Sensitizer: Category 1.

2.2. Label elements

Signal word

Warning

Symbols

Flame | Exclamation mark |

Pictograms



Hazard Statements

Heating may cause a fire.

Causes serious eye irritation.

May cause an allergic skin reaction.

Precautionary Statements

General:

Keep out of reach of children.

Prevention:

Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

Keep away from clothing and other combustible materials.

Keep only in original container.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Wear protective gloves and eye/face protection.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Response:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

Storage:

Protect from sunlight.

Store at temperatures not exceeding 32C/90F. Keep cool.

Store away from other materials.

Disposal:

Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

Notes to Physician:

Not applicable

2.3. Hazards not otherwise classified

None.

8% of the mixture consists of ingredients of unknown acute dermal toxicity.

15% of the mixture consists of ingredients of unknown acute inhalation toxicity.

SECTION 3: Composition/information on ingredients

Ingredient	C.A.S. No.	% by Wt
Benzoyl Peroxide	94-36-0	30 - 60 Trade Secret *

Water	7732-18-5	10 - 30 Trade Secret *
Benzoic Acid, C9-11-Branched Alkyl Esters	131298-44-7	10 - 30 Trade Secret *
Zinc Stearate	557-05-1	5 - 10 Trade Secret *
Calcium Sulfate	7778-18-9	3 - 7 Trade Secret *
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	9038-95-3	1 - 5 Trade Secret *
Ferric Ferrocyanide	14038-43-8	< 1 Trade Secret *
Ferric Ammonium Ferrocyanide	25869-00-5	< 1 Trade Secret *

*The specific chemical identity and/or exact percentage (concentration) of this composition has been withheld as a trade secret.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Remove person to fresh air. If you feel unwell, get medical attention.

Skin Contact:

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

Eye Contact:

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

If Swallowed:

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1. Information on toxicological effects.

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures

5.1. Suitable extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode. Part of the oxygen for combustion is supplied by the peroxide itself.

Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide	During Combustion
Carbon dioxide	During Combustion
Toxic Vapor, Gas, Particulate	During Combustion

5.3. Special protective actions for fire-fighters

No unusual fire or explosion hazards are anticipated.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue. Seal the container. Dispose of collected material as soon as possible.

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Avoid breathing of dust created by cutting, sanding, grinding or machining. Keep out of reach of children. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage including any incompatibilities

Protect from sunlight. Store at temperatures not exceeding 32C/90F. Keep cool. Keep only in original container. Store away from other materials. Keep/store away from clothing and other combustible materials.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational exposure limits**

Ingredient	C.A.S. No.	Agency	Limit type	Additional Comments
Zinc Stearate	557-05-1	US Dept of Labor - OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Calcium Sulfate	7778-18-9	Amer Conf of Gov. Indust. Hyg.	TWA(inhalable fraction):10 mg/m ³	
Calcium Sulfate	7778-18-9	US Dept of Labor - OSHA	TWA(as total dust):15 mg/m ³ ;TWA(respirable fraction):5 mg/m ³	
Benzoyl Peroxide	94-36-0	Amer Conf of Gov. Indust. Hyg.	TWA:5 mg/m ³	
Benzoyl Peroxide	94-36-0	US Dept of Labor - OSHA	TWA:5 mg/m ³	

Amer Conf of Gov. Indust. Hyg. : American Conference of Governmental Industrial Hygienists

American Indust. Hygiene Assoc : American Industrial Hygiene Association

Chemical Manufacturer Rec Guid : Chemical Manufacturer's Recommended Guidelines

US Dept of Labor - OSHA : United States Department of Labor - Occupational Safety and Health Administration

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit
 CEIL: Ceiling

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapors/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Wear eye/face protection. Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect Vented Goggles

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Wear protective gloves.

Gloves made from the following material(s) are recommended: Nitrile Rubber

If this product is used in a manner that presents a higher potential for exposure (eg. spraying, high splash potential etc.), then use of protective coveralls may be necessary. Select and use body protection to prevent contact based on the results of an exposure assessment. The following protective clothing material(s) are recommended: Apron – Nitrile

Respiratory protection

Wear respiratory protection if ventilation is inadequate to prevent overexposure. An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure: Half facepiece or full facepiece air-purifying respirator suitable for organic vapors and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

General Physical Form:	Solid
Specific Physical Form:	Paste
Odor, Color, Grade:	Blue paste with slight ester odor
Odor threshold	<i>No Data Available</i>
pH	<i>No Data Available</i>
Melting point	<i>No Data Available</i>
Boiling Point	<i>Not Applicable</i>
Flash Point	111 °C [<i>Test Method: Estimated</i>]
Evaporation rate	<i>No Data Available</i>
Flammability (solid, gas)	Organic Peroxide: Type E.
Flammable Limits(LEL)	<i>Not Applicable</i>
Flammable Limits(UEL)	<i>Not Applicable</i>
Vapor Pressure	<i>No Data Available</i>
Vapor Density	<i>No Data Available</i>

Density	1.2 g/ml
Specific Gravity	1.2 [Ref Std: WATER=1] [Details: @ 25 C]
Solubility in Water	Negligible
Solubility- non-water	No Data Available
Partition coefficient: n-octanol/ water	No Data Available
Autoignition temperature	410 °C [Test Method: Estimated]
Decomposition temperature	No Data Available
Viscosity	70,000 centipoise - 150,000 centipoise
Hazardous Air Pollutants	2.0 % weight [Test Method: Calculated]
Volatile Organic Compounds	0 % weight [Test Method: calculated per CARB title 2]
Volatile Organic Compounds	0 g/l [Test Method: calculated SCAQMD rule 443.1]
VOC Less H2O & Exempt Solvents	0 g/l [Test Method: calculated SCAQMD rule 443.1]

SECTION 10: Stability and reactivity

10.1. Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization will not occur.

10.4. Conditions to avoid

None known.

10.5. Incompatible materials

Accelerators

10.6. Hazardous decomposition products

Substance

None known.

Condition

Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not be consistent with the material classification in Section 2 if specific ingredient classifications are mandated by a competent authority. In addition, toxicological data on ingredients may not be reflected in the material classification and/or the signs and symptoms of exposure, because an ingredient may be present below the threshold for labeling, an ingredient may not be available for exposure, or the data may not be relevant to the material as a whole.

11.1. Information on Toxicological effects

Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation:

May be harmful if inhaled. Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system. Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin Contact:

May be harmful in contact with skin.

Contact with the skin during product use is not expected to result in significant irritation. Allergic Skin Reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

Eye Contact:

Severe Eye Irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation. Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Ingestion:

Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE 4,386 mg/kg
Overall product	Inhalation-Dust/Mist(4 hr)		No data available; calculated ATE 10.5 mg/l
Overall product	Ingestion		No data available; calculated ATE > 5,000 mg/kg
Benzoyl Peroxide	Dermal		LD50 estimated to be 2,000 - 5,000 mg/kg
Benzoyl Peroxide	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 24.3 mg/l
Benzoyl Peroxide	Ingestion	Rat	LD50 > 5,000 mg/kg
Benzoic Acid, C9-11-Branched Alkyl Esters	Dermal	Rabbit	LD50 > 2,000 mg/kg
Benzoic Acid, C9-11-Branched Alkyl Esters	Inhalation-Dust/Mist (4 hours)	Rat	LC50 2 mg/l
Benzoic Acid, C9-11-Branched Alkyl Esters	Ingestion	Rat	LD50 > 5,000 mg/kg
Zinc Stearate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zinc Stearate	Ingestion	Rat	LD50 > 5,000 mg/kg
Calcium Sulfate	Ingestion	Rat	LD50 > 5,000 mg/kg
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Dermal	Rabbit	LD50 > 16,960 mg/kg
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 5 mg/l
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Rat	LD50 4,240 mg/kg
Ferric Ammonium Ferrocyanide	Ingestion	Rat	LD50 > 5,110 mg/kg
Ferric Ferrocyanide	Ingestion	Rat	LD50 > 8,000 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Benzoyl Peroxide	Rabbit	Minimal irritation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Rabbit	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Benzoyl Peroxide	Rabbit	Severe irritant
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Rabbit	No significant irritation

Skin Sensitization

Name	Species	Value
Benzoyl Peroxide	Human and animal	Sensitizing

Respiratory Sensitization

Name	Species	Value

Germ Cell Mutagenicity

Name	Route	Value
Benzoyl Peroxide	In Vitro	Not mutagenic
Benzoyl Peroxide	In vivo	Not mutagenic

Carcinogenicity

Name	Route	Species	Value
Benzoyl Peroxide	Ingestion	Multiple animal species	Not carcinogenic
Benzoyl Peroxide	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Rat	Not carcinogenic

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test Result	Exposure Duration
Benzoyl Peroxide	Ingestion	Not toxic to female reproduction	Rat	NOAEL 1,000 mg/kg/day	premating & during gestation
Benzoyl Peroxide	Ingestion	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Benzoyl Peroxide	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 500 mg/kg/day	premating & during gestation
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Not toxic to female reproduction	Rat	NOAEL 3,770 mg/kg/day	90 days
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	Not toxic to male reproduction	Rat	NOAEL 3,770 mg/kg/day	90 days
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	Some positive male reproductive data exist, but the data are not sufficient for classification	Rat	NOAEL 1 mg/l	2 weeks

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test Result	Exposure Duration
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	endocrine system hematopoietic system liver nervous system	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 1 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL .005 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	respiratory system	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL .001 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Inhalation	heart	All data are negative	Rat	NOAEL .5 mg/l	2 weeks
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	liver kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 145 mg/kg/day	90 days
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	hematopoietic system	All data are negative	Rat	NOAEL 500 mg/kg/day	2 years
Oxirane, Polymer with Methyloxirane, Monobutyl Ether	Ingestion	heart endocrine system respiratory system	All data are negative	Rat	NOAEL 3,770 mg/kg/day	90 days

Aspiration Hazard

Name	Value

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information**Ecotoxicological information**

Please contact the address or phone number listed on the first page of the SDS for additional ecotoxicological information on this material and/or its components.

Chemical fate information

Please contact the address or phone number listed on the first page of the SDS for additional chemical fate information on this material and/or its components.

SECTION 13: Disposal considerations**13.1. Disposal methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of waste product in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

SECTION 14: Transport Information

For Transport Information, please visit <http://3M.com/Transportinfo> or call 1-800-364-3577 or 651-737-6501.

SECTION 15: Regulatory information

15.1. US Federal Regulations

Contact 3M for more information.

311/312 Hazard Categories:

Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - No

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

<u>Ingredient</u>	<u>C.A.S. No</u>	<u>% by Wt</u>
Zinc Stearate (ZINC COMPOUNDS)	557-05-1	5 - 10
Benzoyl Peroxide	94-36-0	30 - 60

15.2. State Regulations

Contact 3M for more information.

15.3. Chemical Inventories

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

15.4. International Regulations

Contact 3M for more information.

This SDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: Other information

NFPA Hazard Classification

Health: 2 Flammability: 2 Instability: 0 Special Hazards: Oxidizer

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Document Group:	28-0172-8	Version Number:	6.01
Issue Date:	03/07/14	Supersedes Date:	02/19/14

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