Material Safety Data Sheet

SECTION 1: PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: 3M(TM) Rocker Panel Spray (Tan), PN 05910
MANUFACTURER: 3M
DIVISION: Automotive Aftermarket

ADDRESS: 3M Center
St. Paul, MN 55144-1000

EMERGENCY PHONE: 1-800-364-3577 or (651) 737-6501 (24 hours)

Issue Date: 01/14/10
Supercedes Date: 10/18/07

Document Group: 18-9426-0

Product Use:
Intended Use: Automotive
Specific Use: Automotive Coating

SECTION 2: INGREDIENTS

Ingredient	C.A.S. No.	% by Wt
METHYL ISOBUTYL KETONE	108-10-1	10 - 30
METHYL PROPYL KETONE	107-87-9	10 - 30
DIETHYL KETONE	96-22-0	10 - 30
PROPANE	74-98-6	7 - 13
VINYL CHLORIDE-VINYL ACETATE-MALEIC ACID POLYMER	9005-09-8	5 - 10
ISOBUTANE	75-28-5	3 - 7
TALC	14807-96-6	3 - 7
KAOLIN	1332-58-7	3 - 7
HEPTANE	142-82-5	3 - 7
METHYLHEXANES	Mixture	1 - 5
POLY(ISOBUTYL METHACRYLATE)	9011-15-8	1 - 5
POLY(BUTYL METHACRYLATE)	9003-63-8	1 - 5
SYNTHETIC AMORPHOUS SILICA, FUMED, CRYSTALLINE FREE	112945-52-5	0.5 - 1.5
TOLUENE	108-88-3	< 0.5
N-BUTYL METHACRYLATE	97-88-1	< 0.1

SECTION 3: HAZARDS IDENTIFICATION

3.1 EMERGENCY OVERVIEW

Specific Physical Form: Aerosol
Odor, Color, Grade: Opaque, light tan, mild solvent odor, aerosol
General Physical Form: Liquid
Immediate health, physical, and environmental hazards: Aerosol container contains flammable gas under pressure. Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure. May cause target organ effects. Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

3.2 POTENTIAL HEALTH EFFECTS

Eye Contact:
Moderate Eye Irritation: Signs/symptoms may include redness, swelling, pain, tearing, and blurred or hazy vision.

Skin Contact:
Moderate Skin Irritation: Signs/symptoms may include localized redness, swelling, itching, and dryness.

May be absorbed through skin and cause target organ effects.

Inhalation:
Intentional concentration and inhalation may be harmful or fatal.

Respiratory Tract Irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Simple Asphyxiation: Signs/symptoms may include increased heart rate, rapid respirations, drowsiness, headache, incoordination, altered judgement, nausea, vomiting, lethargy, seizures, coma, and may be fatal.

May be absorbed following inhalation and cause target organ effects.

Ingestion:
Gastrointestinal Irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhea.

May be absorbed following ingestion and cause target organ effects.

Target Organ Effects:
Central Nervous System (CNS) Depression: Signs/symptoms may include headache, dizziness, drowsiness, incoordination, nausea, slowed reaction time, slurred speech, giddiness, and unconsciousness.

Prolonged or repeated exposure may cause:
Dermal Effects: Signs/symptoms may include localized redness, itching, drying and cracking of skin.

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

SECTION 4: FIRST AID MEASURES

4.1 FIRST AID PROCEDURES

The following first aid recommendations are based on an assumption that appropriate personal and industrial hygiene practices are followed.

Eye Contact: Flush eyes with large amounts of water. If signs/symptoms persist, get medical attention.

Skin Contact: Remove contaminated clothing and shoes. Immediately flush skin with large amounts of water. Get medical attention. Wash contaminated clothing and clean shoes before reuse.

Inhalation: Remove person to fresh air. If signs/symptoms develop, get medical attention.

If Swallowed: Do not induce vomiting unless instructed to do so by medical personnel. Give victim two glasses of water. Never give anything by mouth to an unconscious person. Get medical attention.

SECTION 5: FIRE FIGHTING MEASURES

5.1 FLAMMABLE PROPERTIES

Autoignition temperature	*No Data Available*
Flash Point	< 0 ºF [*Test Method:* Estimated]
Flammable Limits - LEL	*No Data Available*
Flammable Limits - UEL	*No Data Available*

5.2 EXTINGUISHING MEDIA

Use fire extinguishers with class B extinguishing agents (e.g., dry chemical, carbon dioxide).

5.3 PROTECTION OF FIRE FIGHTERS

Special Fire Fighting Procedures: Water may not effectively extinguish fire; however, it should be used to keep fire-exposed containers and surfaces cool and prevent explosive rupture. Wear full protective equipment (Bunker Gear) and a self-contained breathing apparatus (SCBA).

Unusual Fire and Explosion Hazards: Closed containers exposed to heat from fire may build pressure and explode. Extremely flammable liquid and vapor. Vapors may travel long distances along the ground or floor to an ignition source and flash back. Aerosol container contains flammable material under pressure.

Note: See STABILITY AND REACTIVITY (SECTION 10) for hazardous combustion and thermal decomposition information.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Accidental Release Measures:

If possible, seal leaking container. Place leaking containers in a well-ventilated area, preferably an operating exhaust hood, or if necessary outdoors on an impermeable surface until appropriate packaging for the leaking container or its contents is available. Place in an approved metal container.
Refer to other sections of this MSDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. Call 3M-HELPS line (1-800-364-3577) for more information on handling and managing the spill. Clean up residue with an appropriate solvent selected by a qualified and authorized person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and MSDS.

In the event of a release of this material, the user should determine if the release qualifies as reportable according to local, state, and federal regulations.

SECTION 7: HANDLING AND STORAGE

7.1 HANDLING

Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water. Do not pierce or burn container, even after use. Do not spray near flames or sources of ignition. Avoid breathing of vapors, mists or spray. Aerosol container contains flammable gas under pressure. Avoid eye contact with vapors, mists, or spray. Vapors may ignite explosively. May cause flash fire. Prevent build-up of vapors - open all windows and doors. Maintain vapor concentrations below recommended exposure limits. Use only with cross-ventilation. Without adequate ventilation, vapors may settle in low-lying areas. Keep away from heat, sparks, and open flame. Do not smoke or ignite matches, lighters, etc. Avoid contact with oxidizing agents. For industrial or professional use only. Extinguish pilot lights and turn off stoves, ovens and other gas and electric appliances (space and water heaters, furnaces, etc.), electric motors, and other sources of ignition during adhesive use and until all vapors are gone; i.e., until the odor of vapors at the floor level has disappeared. Do not use electric light switches. Do not generate static sparks (such as by walking on carpet, etc.). Use the same precautions in the work area and all connected areas. Keep out of the reach of children. Contents may be under pressure, open carefully. Keep away from heat, sparks, open flame, pilot lights and other sources of ignition. Ground containers securely when transferring contents. Wear low static or properly grounded shoes. Avoid static discharge.

7.2 STORAGE

Store away from acids. Store away from heat. Store out of direct sunlight. Keep container in well-ventilated area. Keep container tightly closed. Do not store containers on their sides. Store away from oxidizing agents. Store at temperatures below 120 degrees Fahrenheit (49 degrees C).

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 ENGINEERING CONTROLS

Provide appropriate local exhaust ventilation on open containers. Do not use in a confined area or areas with little or no air movement. Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below Occupational Exposure Limits and/or control mist, vapor, or spray. If ventilation is not adequate, use respiratory protection equipment.

8.2 PERSONAL PROTECTIVE EQUIPMENT (PPE)

8.2.1 Eye/Face Protection

Avoid eye contact with vapors, mists, or spray.
The following eye protection(s) are recommended: Indirect Vented Goggles.

8.2.2 Skin Protection

Avoid skin contact.

Select and use gloves and/or protective clothing to prevent skin contact based on the results of an exposure assessment. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible materials.

Gloves made from the following material(s) are recommended: Butyl Rubber, Fluoroelastomer (Viton).

8.2.3 Respiratory Protection
Avoid breathing of vapors, mists or spray.
Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: Half facepiece or fullface air-purifying respirator with organic vapor cartridges and P95 particulate prefilters, Half facepiece or fullface supplied-air respirator. Consult the current 3M Respiratory Selection Guide for additional information or call 1-800-243-4630 for 3M technical assistance.

8.2.4 Prevention of Swallowing
Do not eat, drink or smoke when using this product. Wash exposed areas thoroughly with soap and water.

8.3 EXPOSURE GUIDELINES

Ingredient	Authority	Type	Limit	Additional Information
DIETHYL KETONE	ACGIH	TWA	200 ppm	
DIETHYL KETONE	ACGIH	STEL	300 ppm	
DIETHYL KETONE	OSHA	TWA	200 ppm	Table Z-1A
HEPTANE	ACGIH	TWA	400 ppm	
HEPTANE	ACGIH	STEL	500 ppm	
HEPTANE	OSHA	TWA, Vacated	400 ppm	
HEPTANE	OSHA	TWA	500 ppm	Table Z-1
HEPTANE	OSHA	STEL, Vacated	500 ppm	
ISOBUTANE	ACGIH	TWA	1000 ppm	
KAOLIN	ACGIH	TWA, respirable	2 mg/m3	Table A4
KAOLIN	OSHA	TWA, respirable	5 mg/m3	Table Z-1
KAOLIN	OSHA	TWA, Vacated, as dust	10 mg/m3	
KAOLIN	OSHA	TWA, as total dust	15 mg/m3	Table Z-1
METHYL ISOBUTYL KETONE	ACGIH	TWA	50 ppm	
METHYL ISOBUTYL KETONE	ACGIH	STEL	75 ppm	
METHYL ISOBUTYL KETONE	OSHA	TWA, Vacated	50 ppm	
METHYL ISOBUTYL KETONE	OSHA	STEL, Vacated	75 ppm	
METHYL ISOBUTYL KETONE	OSHA	TWA	100 ppm	Table Z-1
METHYL PROPYL KETONE	ACGIH	STEL	150 ppm	
METHYL PROPYL KETONE	OSHA	TWA	200 ppm	Table Z-1A
METHYL PROPYL KETONE	OSHA	STEL	250 ppm	Table Z-1A
N-BUTYL METHACRYLATE	CMRG	TWA	50 ppm	
N-BUTYL METHACRYLATE	CMRG	STEL	75 ppm	
PROPANE	ACGIH	TWA	1000 ppm	
PROPANE	OSHA	TWA	1000 ppm	Table Z-1
TALC	ACGIH	TWA, respirable	2 mg/m3	Table A4
TALC	CMRG	TWA, as respirable dust	0.5 mg/m3	
TALC	OSHA	TWA, respirable	2 mg/m3	Table Z-1A
TOLUENE	ACGIH	TWA	20 ppm	Table A4
TOLUENE	CMRG	STEL	75 ppm	Skin Notation*
TOLUENE	OSHA	TWA, Vacated	100 ppm	
TOLUENE	OSHA	STEL, Vacated	150 ppm	
TOLUENE	OSHA	TWA	200 ppm	Table Z-2
TOLUENE	OSHA	CEIL	300 ppm	Table Z-2

* Substance(s) refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

VAC Vacated PEL:Vacated Permissible Exposure Limits [PEL] are enforced as the OSHA PEL in some states. Check with your local regulatory agency.

SOURCE OF EXPOSURE LIMIT DATA:
ACGIH: American Conference of Governmental Industrial Hygienists
CMRG: Chemical Manufacturer Recommended Guideline
OSHA: Occupational Safety and Health Administration
AIHA: American Industrial Hygiene Association Workplace Environmental Exposure Level (WEEL)

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Specific Physical Form:	Aerosol
Odor, Color, Grade:	Opaque, light tan, mild solvent odor, aerosol
General Physical Form:	Liquid
Autoignition temperature	*No Data Available*
Flash Point	< 0 ºF [*Test Method:* Estimated]
Flammable Limits - LEL	*No Data Available*
Flammable Limits - UEL	*No Data Available*
Boiling point	[*Details:* Liquified Compressed Gas]
Vapor Density	> 1 [*Ref Std:* AIR=1]
Vapor Pressure	45 psi [@ 68 ºF]
Specific Gravity	0.852
pH	*Not Applicable*
Melting point	*Not Applicable*
Solubility in Water	Slight (less than 10%)
Evaporation rate	*No Data Available*
Volatile Organic Compounds	75 %
Kow - Oct/Water partition coef	*No Data Available*
VOC Less H2O & Exempt Solvents	642 g/l
Viscosity	350 - 2,200 centipoise

SECTION 10: STABILITY AND REACTIVITY

Stability: Stable.

Materials and Conditions to Avoid:
10.1 Conditions to avoid
Heat, Sparks and/or flames
10.2 Materials to avoid
Strong acids, Strong bases

Hazardous Polymerization: Hazardous polymerization will not occur.

Hazardous Decomposition or By-Products

Substance	Condition
Carbon monoxide	Not Specified
Carbon dioxide	Not Specified

Hydrogen Chloride	Not Specified

SECTION 11: TOXICOLOGICAL INFORMATION

Please contact the address listed on the first page of the MSDS for Toxicological Information on this material and/or its components.

SECTION 12: ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL INFORMATION

Not determined.

CHEMICAL FATE INFORMATION

Not determined.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in a permitted hazardous waste incinerator. Facility must be capable of handling aerosol cans. Combustion products will include HCl. Facility must be capable of handling halogenated materials.
As a disposal alternative, dispose of waste product in a permitted hazardous waste facility.

EPA Hazardous Waste Number (RCRA): D001 (Ignitable)

Since regulations vary, consult applicable regulations or authorities before disposal.

SECTION 14:TRANSPORT INFORMATION

ID Number(s):
60-9801-0703-5

Please contact the emergency numbers listed on the first page of the MSDS for Transportation Information for this material.

SECTION 15: REGULATORY INFORMATION

US FEDERAL REGULATIONS

Contact 3M for more information.

311/312 Hazard Categories:
Fire Hazard - Yes Pressure Hazard - Yes Reactivity Hazard - No Immediate Hazard - Yes Delayed Hazard - Yes

Section 313 Toxic Chemicals subject to the reporting requirements of that section and 40 CFR part 372 (EPCRA):

Ingredient	C.A.S. No	% by Wt
METHYL ISOBUTYL KETONE	108-10-1	10 - 30

This material contains a chemical which requires export notification under TSCA Section 12[b]:

Ingredient (Category if applicable)	C.A.S. No	Regulation	Status
HEPTANE	142-82-5	Toxic Substances Control Act (TSCA) 4 Test Rule Chemicals	Applicable

STATE REGULATIONS

Contact 3M for more information.

CALIFORNIA PROPOSITION 65

Ingredient	C.A.S. No.	Classification
TOLUENE	108-88-3	*Developmental Toxin

* WARNING: contains a chemical or chemicals which can cause birth defects or other reproductive harm.

CHEMICAL INVENTORIES

The components of this product are in compliance with the chemical notification requirements of TSCA.

Contact 3M for more information.

INTERNATIONAL REGULATIONS

Contact 3M for more information.

This MSDS has been prepared to meet the U.S. OSHA Hazard Communication Standard, 29 CFR 1910.1200.

SECTION 16: OTHER INFORMATION

NFPA Hazard Classification

Health: 2 **Flammability:** 4 **Reactivity:** 0 **Special Hazards:** None

Aerosol Storage Code: 2

National Fire Protection Association (NFPA) hazard ratings are designed for use by emergency response personnel to address the hazards that are presented by short-term, acute exposure to a material under conditions of fire, spill, or similar emergencies. Hazard ratings are primarily based on the

inherent physical and toxic properties of the material but also include the toxic properties of combustion or decomposition products that are known to be generated in significant quantities.

Revision Changes:
Copyright was modified.
Section 9: Property description for optional properties was modified.
Section 2: Ingredient table was modified.
Section 10.1 Conditions to avoid was added.
Section 10.2 Materials to avoid was added.
Section 6: Release measures information was added.
Section 6: Release measures information was added.
Section 6: Release measures information was added.
Section 10: Materials to avoid physical property was added.
Section 10: Conditions to avoid physical property was added.
Section 6: Release measures information was deleted.
Section 10: Materials and conditions to avoid physical property was deleted.

3M MSDSs are available at www.3M.com